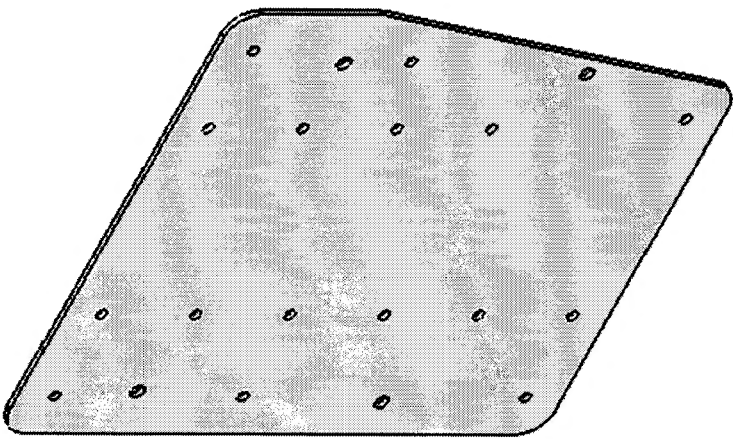


D3642-1 DOUBLER (WAS GENEVA P/N G10607-1/-2) B



RELEASED
27.11.14

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3642-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.11 lbs

B	REMOVE -2; UPDATE -1 TO INCLUDE G10607-2	LE	07.10.16
A	NEW ISSUE; REPLACES G10607	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	• TS	DART AEROSPACE USA, INC.	
DRAWN	UG	PORT HADLOCK, WA	
CHECKED	PA	DRAWING NO.	REV. B
MFG. APPR.	EG	D3642	SHEET 1 OF 1
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	DOUBLER	4:5
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC.	
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